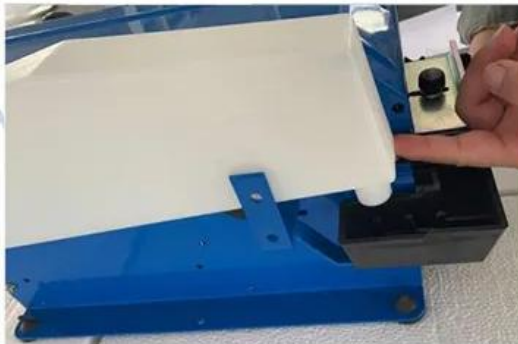


## Installation Procedures

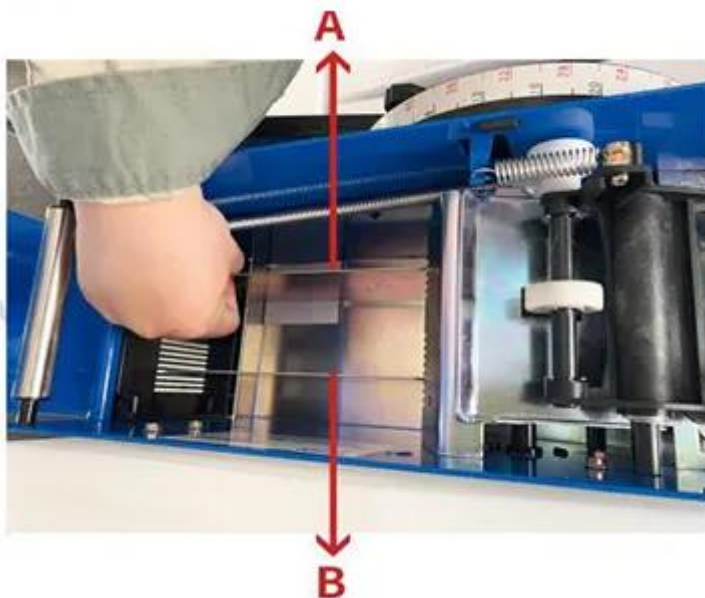
Step 1. Please install the water storage box.



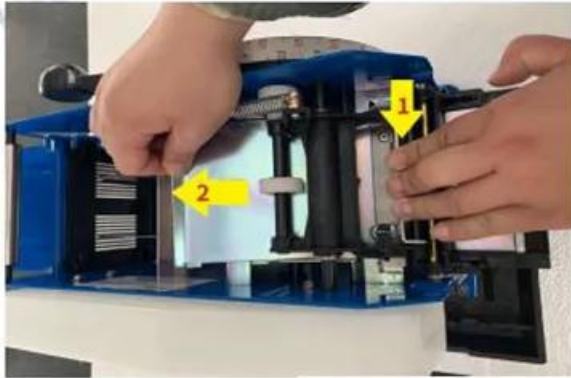
Step 2. Please install the water storage tank, select the appropriate water level.



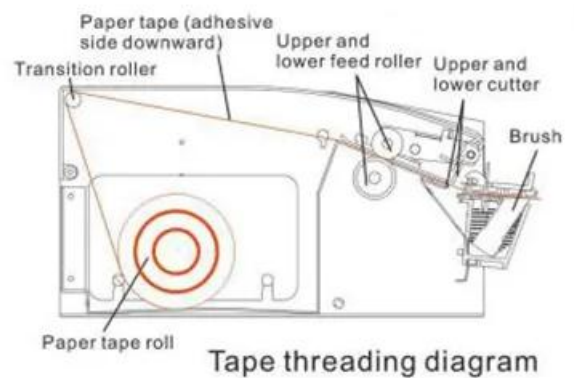
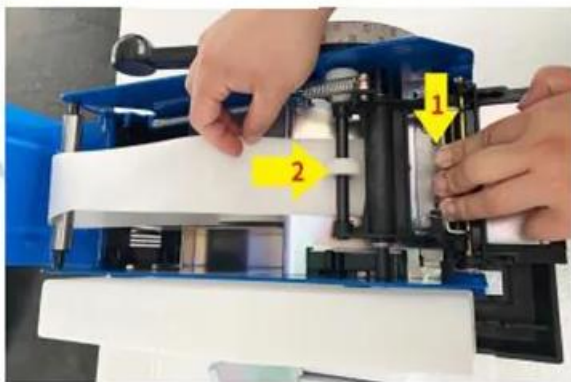
Step 3. Adjust paper Tape baffles (A and B), enable the distance between two baffles suitable for the width of paper tape and the tape to be positioned centrally.



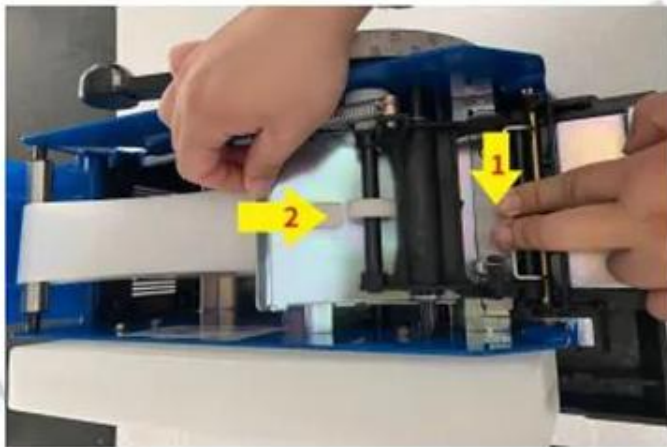
Step 4. Press lightly the cutter, take out the top board.



Step 5. Press lightly the cutter, the paper tape goes through the paper feed roller, please note to keep tape adhesive side downward. (Attached the tape threading diagram)



Step 6. Press lightly the cutter, install the top board back.



Note: When you use thin absorbent paper, pls choose the balance weight(thickness 3mm) in the accessories.

After inserting paper tape according to the manual, then the preparations are completed.

#### **1. Setting the length of paper tape:**

Move the operating lever forward until the operating lever cam(2) points to the target length on the black dial.

Loosen the compression nut(3), and then adjust the cam(4) to the target length on the red dial to set the second cutting length('H', depending on different carton sizes, etc.).

#### **2. Paper tape cutting:**

When operating lever loosens and returns to resting position, cutting is completed. If the length that you need is very short(4-8 inches), the operating lever is not fast enough to manage cutting. In this case, please adjust the spring of lever to highest position to manage cutting.

#### **3. Pressure of paper tape on brush:**

For light gummed paper(less 70g per sq.m), please move balance weight backwards to blade.

For heavy gummed paper(over 70g per sq.m), please move balance weight forward.

#### **1. Parameter**

**Main specifications of the machine:**

**External Size:** 45\*28\*23cm;

**Weight:** about 9.5kg;

**Adhesive tape type:**

normal, single-layer reinforcement (multi-frequency paper or similar), double-layer reinforcement.

**Paper size:**

**Length:** minimum 3 inches, maximum 44 inches;

**Width:** minimum 0.8 inches, maximum 3.1 inches;

**Maximum diameter of adhesive tape:** 8 inches;

#### **2. Cautions:**

1) The operation manual must be carefully read and fully understood before the machine is used.

2) Make sure that operators and equipment managers who eventually use the machine possess this operation manual.

3) Please properly keep this operation manual after reading it, and put it in hand for convenient reference.

### **3.General Description:**

1)This kind of Gummed Tape Dispenser can only be exploited to produce adhesive tapes.Because of its design and manufacture.It must not be applied for other purposes.Our company will not any responsibility for those damages which are conducted by improper use.

2)Please check completeness of the machine first after opening it.If there is any confusion or doubt,please directly consult the supplier instead of turning on the machine.

3)Do not let child(under 13 years old)or any other person,who without permission or doesn't know how to use the machine,operate it.

### **4.Maintenance**

1)Maintenance should be done by professionals or in company's assistant center.I,proper maintenance may trigger serious accidents and only original components can be used in the machine.

2)Regular maintenance of the machine should be kept by professionals.

3)wash the moistening brush with warm water and soap at least once a week and then rinse it with water.

4)Grease the blade with an oil tank at least once a month(only one drop).

5)Do not oil the rubber wheels:wash them with water at least once a month.The wheel can be reached by removing the moving disk first.

6)When moving the bottles,hold the hole with finger in case of leakage.

7)wash water container with water and soap at least once a month.